Risk Assessment	Manufacturer: Lingong Heavy Machinery Co., Ltd. machine: Mobile Elevated Work Platform	author: Lingong date: 2023.1.1	
according to AS 4024.1301	serial number: SR1023D, SR1323D,SR1623D		LGMG

1	Determination of limits, intended use	See below		Reference to additional documents		
1.1	use allowed	The mobile elevated work platform	allows users to work at a certain height	Manual		
1.2	restrictions, limits of use allowed	The machine cannot be used to oth	achine cannot be used to other propose			
1.3	foreseeable misuse/misapplication	See AS/NZS 1418.10:2011 clause 1:	S/NZS 1418.10:2011 clause 1: scope.			
2	Field of use	See below	ow			
	private	N/A				
	commercial	Professional	ional			
3	User population	Task	Qualification			
	qualified personnel	Required	YES	Training Evidence		
	laities	N/A	N/A	N/A		
	apprentices	N/A	N/A	N/A		
	private use only:					
	children (declare age class)	age above years		N/A		
	older people			N/A		
	handicapped	kind of handicap		N/A		
4	Materials	See below				
4.1	dangerous operating supplies	🛛 Electricity 🖾 Hydraulic 🔲 Pneu	umatic Thermal Radiation	Manual		
4.2	Dangerous materials in the parts the machine is consisting of	The machine is not consisting of da	ne machine is not consisting of dangerous materials			
4.3	Dangerous materials which may be processed by the machine uses of life according to AS 4024 include: transport, assembling		angerous materials processed by the machine			

The phases of life according to AS 4024 include: transport, assembling, installation, placing into operation, setup, teaching, programming, changeover, working process, cleaning, process interferences, troubleshooting, fault clearance, maintenance, placing out of operation, disassembling, waste disposal

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a	Risk Assessment according to AS 4024.1301		-			author: Lingong date: 2023.1.1		
	Identification of hazards				Risk evaluation			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement

1 T	ransport, assembl						 		
1.1	Hazards associated with	Errors of fitting	Crushing	Machine, components and accessories	Inherently safe machinery design and inform users of the residual	AS/NZS 1418.10:2011 and		C	DK
	all tasks	Lifting	Cutting or severing		risks:	MSD as reference,			
		⊠Loading	□Friction or		Detail description for transportation,				
		⊠Packing	abrasion		assembling and installation of machine are mentioned in manual.				
		⊠Transportation	⊠Impact						
		⊠Unloading							
		⊠Unpacking	Shearing						
		⊠Packing	Stabbing or						
		⊠Adjustments	puncture						
		Assembly							
		Connecting to							
		disposal system (e.g. exhaust							
		system, waste water installation)							
		Connection to							
		power supply							
		Demonstration							
		Feeding, filling, loading of ancillary							
		fluids (e.g.							

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a	Risk Assessment according to AS 4024.1301				author: Lingong date: 2023.1.1	5 5			
	Identification of hazards						tion, AS 4024 or ISO 1 or type I/II/III		
Phase of life				occurrence or protection goal	Description of solution	Standards	S F P pl	Statement	
	lubricant, grease, glue)								

a		ssessmen to AS 4024		Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR16	author: Lingong date: 2023.1.1			
	Identifie	cation of hazards			Risk evaluation			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement
1.2	Hazards associated with all tasks	 ➢ Fixing, anchoring ➢ Preparations for the installation (e.g. foundations, vibration isolators) ➢ Running the machine without load ➢ Testing ➢ Trials with load or maximum load □ Fencing 	See above	See above	See above	AS/NZS 1418.10:2011 and MSD as reference,		ОК
2 Pla	acing into operati	on		1	1	·		
2.1	Hazards associated with all tasks	Refer to 1+3	Refer to 1+3	Refer to 1+3	Refer to 1+3	Refer to 1+3		ок
3 Se	tup, teaching, pro	ogramming, change	eover	1	1	1		1
3.1	Hazards associated with all tasks	Adjustment and setting of protective devices and other components	Crushing	Machine and components	Inherently safe machinery design and inform users of the residual risks:	AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) + MSD as reference,		ок
Gottlieb-Da 70794 Fild	TÜV SÜD Product Ser aimler-Straße 7 lerstadt 9 (0)711 7005-295; Fax						r	isk assessment-23D.docx date: 1/1/2024 page 4 of 22

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_	Assessmen to AS 4024	-			author: Lingong date: 2023.1.1				
Identif	cation of hazards				Risk			ation, AS 4024 or ISC I-1 or type I/II/III	
Phase Hazard group, of life type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S I	- Р	pl	Statement
	⊠Adjustment and setting or verification of functional parameters of the machine □Clamping /fastening the workpiece □Feeding, filling, loading of raw material ⊠Functional test, trials ⊠Mounting or changing tools, tool setting □programming verification of the final product	 □Friction or abrasion □Impact □Injection ☑Shearing ☑Stabbing or puncture 		Refer to AS/NZS 1418.10:2011, clause 7 and manual					

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a	Risk Assessment according to AS 4024.1301		-			author: Lingong date: 2023.1.1		
	Identification of hazards				Risk evaluation			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement

.1	Mechanical	Acceleration, deceleration	⊠Being run over	Inherently safe machinery design	AS/NZS 1418.10:2011 + AS	ok
	Hazards	(kinetic energy) ⊠Angular parts	☐Being thrown	and construction, take necessary protection measures and inform users of the residual risks:	60204.1-2005(+A1)	
		Approach of a moving element to	⊠Crushing	Refer to AS/NZS 1418.10:2011, clause 7 and manual		
		a fixed part	⊠Cutting or severing			
		⊠Cutting parts	⊠Drawing-in			
		Elastic elements	or trapping ⊠			
		Falling objects	Entanglement			
		Gravity (stored energy)	⊠Friction or abrasion			
		Height from the ground	⊠Impact			
		⊠High pressure				
		Machinery	⊠Shearing			
		mobility	⊠Slipping, tripping and			
		⊠Rotating elements	falling			
		⊠Rough, slippery	Stabbing or puncture			
		surface ⊠Sharp edges	□Suffocation			

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a	Risk Assessment according to AS 4024.1301				author: Lingong date: 2023.1.1				
	Identification of hazards							ation, AS 4024 or ISO 9-1 or type I/II/III	
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	P	ol Statement
	⊠Stability ⊡Vacuum								

a	ccording	ssessmen to AS 4024	-	Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR16	author: Lingong date: 2023.1.1				
	Identific	ation of hazards			Risk evaluation		Risk		ation, AS 4024 or ISO)-1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	Рp	I Statement
4.2	See 4.1/4.3	See 4.1/4.3	See 4.1/4.3	See 4.1/4/3	See 4.1/4/3			See 4.1/4.3	
4.3	Electrical Hazards	 ☐ Arc ☐ Electromagnetic phenomena ☑ Electrostatic phenomena ☑ Live parts ☐ Not enough distance to live parts under high voltage ☑ Overload ☑ Parts which have become live under fault conditions ☑ Short-circuit ☐ Thermal radiation 	☑ Burn ☑ Chemical effects ☑ Effects on medical implants ☑ ☑ Electrocution ☑ Falling, being thrown ☑ Fire □ Projection of molten particles ☑ Shock	Any risk related to electrical fault will be checked automatically and view check according to manual	Inherently safe machinery design and construction: Refer to AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) No electronic circuit for safety circuit	AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) as reference,			See 4.1
4.4	Thermal Hazards	Explosion Flame Objects or materials with a high or low temperature	☐Bun ☐Dehydration ☐Discomfort ☐Frostbite	Not relevant	Not relevant	N/A			N/A

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a	Risk Assessment according to AS 4024.1301				author: Lingong date: 2023.1.1					
	Identification of hazards					Risk			ion, AS 4024 or ISO 1 or type I/II/III	
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	SF	- F	p pl	Statement
	□Radiation from heat sources □Scald									

a		ssessmen to AS 4024	-	Manufacturer: Lingong Heavy Machiner machine: Mobile Elevated Work Platforn serial number: SR1023D, SR1323D,SR16	1	author: Lingong date: 2023.1.1						
	Identifie	cation of hazards			Risk evaluation		Risk			ion, AS 4024 or ISO 1 or type I/II/III		
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	Р	pl	Statement		
4.5	Noise hazards	 □ Cavitation phenomena □ Exhausting system □ Gas leaking at high speed ○ Manufacturing process (stamping, cutting etc) ○ Moving parts □ Scraping surfaces □ Unbalanced rotating parts □ Whisting pneumatics ○ Worn parts 	 ☑ Discomfort ☑ Loss of awareness ☑ Loss of balance ☑ Permanent hearing loss ☑ Stress ☑ Tinnitus ☑ Tiredness ☑ Any other (e.g. mechanical, electrical) as a consequence of an interference with speech communicatio n or with acoustic signals 	Refer to comments.	Inform users of the residual risks: The manual has indicated the sound pressure level below 70dB	AS/NZS 1418.10:2011+MSD				OK		
4.6	Vibration Hazards	□Cavitation phenomena ⊠Misalignment of moving parts	⊠Discomfort □Low-back morbidity	Vibration will neither make the passenger uncomfortable nor damage the structure	Inherently safe machinery design protects the vibration from discomforting passengers and from damaging the structure. Dynamic load test performed and found	AS/NZS 1418.10:2011				ок		

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a		Assessmer to AS 4024		Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR16		author: Lingong date: 2023.1.1					
	Identification of hazards				Risk evaluation	·	Ris				ion, AS 4024 or ISO I or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Ρ	pl	Statement
		 Mobile equipment Scraping surfaces Unbalanced rotating parts Vibrating equipment Worn parts 	 □Neurological discorder □Osteo- articular discorder □Trauma of the spine □Vascular disorder 		satisfactory						

a		Assessmen to AS 4024	-	Manufacturer: Lingong Heavy Machiner machine: Mobile Elevated Work Platforn serial number: SR1023D, SR1323D,SR16	n	author: Lingong date: 2023.1.1				
	Identifie	cation of hazards			Risk evaluation					on, AS 4024 or ISO I or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	Р	pl	Statement
4.7	Radiation Hazards	 ☐Lionising radiation source ☐Low frequency electromagnetic radiation ☐Optical radiation linfrared, visible and ultraviolet), including laser ☐Radio frequency electromagnetic radiation 	Burn Damage to eyes and skin Effects on reproductive capability Genetic mutation Headache, insomnia, etc.	Not relevant	Not relevant	N/A				N/A
4.8	Material/ substance hazards	 Aerosol Biological and microbiological (viral or bacterial) agent Combustible Dust Explosive Fibre Flammable ⊠Fluid 	□Breathing difficulties, suffocation □Cancer □Corrosion □Effects on reproductive capability ☑Fire □Infection □Mutation □Poisoning	Not relevant	Not relevant	N/A				N/A

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a		ssessmen to AS 4024		Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR162		author: Lingong date: 2023.1.1					
	Identification of hazards				Risk evaluation		Ri				ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Р	pl	Statement
		☐Fume ☐Gas ☐Mist ☐Oxidizer	☐ Sensitization ☐Static electricity risk								

a		Assessmen to AS 4024	-	Manufacturer: Lingong Heavy Machiner machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR16	1	author: Lingong date: 2023.1.1				
	Identifie	cation of hazards			Risk evaluation					ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	Р	pl	Statement
4.9	Ergonomic hazards	 Access Disign or location of indicators and visual displays units Design, location or identification of control devices Effort Flicker, dazzling, shadow, stroboscopic effect Local lighting Mental overload/underloa d Posture Repetitive activity Visibility 	Any other (e.g.mechanica I, electrical) as a consequence of human error	The position of control device need to be taken into account The access means need to be taken into account	Inherently safe machinery design	AS/NZS 1418.10:2011 as reference,				OK
4.10	Hazards associated with environment in	☑ Dust and fog☑ Electromagnetic	☐Burn ☐Slight	Working condition and EMC need to be considered	Inherently safe machinery design and construction and inform users of the residual risks:	AS/NZS 1418.10:2011 + MSD as reference,				ок

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a		ssessmer to AS 4024		Manufacturer: Lingong Heavy Machiner machine: Mobile Elevated Work Platforr serial number: SR1023D, SR1323D,SR10	n	author: Lingong date: 2023.1.1						
	Identific	ntification of hazards up, Origin group, Potential			Risk evaluation	I	Risk			ation, AS 4024 or ISC 1-1 or type I/II/III		
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	SF	F	p pl	Statement		
	which the machine is used	disturbance Lighting Moisture Pollution Snow Temperature Water Wind Lack of oxygen	disease Slipping, falling Suffocation Any other as a consequence of the effect caused by the sources of the hazards on the machine or parts of the machine		 1.2204/108/EEC addressed 2. Lighting for the control panel is provided and the lighting for access is indicated in the manual 3. Snow, wind loads are considered in the design and structural calculation 4. Ambient temperature is defined in the manual 5. All electric parts are protected by the enclosure with enough IP degree according to AS/NZS 1418.10:2011 							

а		Assessmen to AS 4024	-	Manufacturer: Lingong Heavy Machiner machine: Mobile Elevated Work Platforn serial number: SR1023D, SR1323D,SR16	n	author: Lingong date: 2023.1.1					
	Identifie	cation of hazards			Risk evaluation		Ri				ion, AS 4024 or ISO I or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Ρ	pl	Statement
4.11	Combination of hazards	E.g.repetitive activity + effort + high environmental temperature	E.g. dehydration, loss of awareness, heat stroke	Not relevant	Not relevant	N/A					N/A
4.12	Energy loss ,breaking down hazards	 ➢ Failure of energy supply (incl. control circuits) ➢ Unexpected ejection of machine parts or fluid ☐ Errors of fitting 	□ Being thrown ⊠Cutting or severing □ Drawing-in or trapping □ Entanglement ⊠Friction or abrasion □Injection ⊠Shearing ⊠Slipping, tripping and falling ⊠Stabbing or puncture □Suffocation	All risk related to unexpected starting or energy loss need to be taken into account	Inherently safe machinery design and construction, take necessary protection measures: 1. Brakes and cut-off valves are designed to be engaged as soon as the power losses, preventing the lift from falling.	AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) + MSD as reference,					ОК

a		ssessmen to AS 4024	-	Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR162		author: Lingong date: 2023.1.1				
	Identification of hazards				Risk evaluation		Ris			ation, AS 4024 or ISO 0-1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Рp	I Statement

a		ssessmen to AS 4024	-	Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR162		author: Lingong date: 2023.1.1		
	Identific	ation of hazards			Risk evaluation			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement

Hazards associated with all tasks	Adjustments	Crushing	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks:	AS/NZS 1418.10:2011 + MSD as reference,	ок
	 □Dismantling /removal of parts, components, devices of the machine □Housekeeping ☑Isolation end energy dissipation 	 ☑ Friction or abrasion ☑ Impact ☑ Injection ☑ Shearing ☑ Stabbing or 		Refer to AS/NZS 1418.10:2011 and manual		
	 ☐Lubrication ☑Replacement of worn parts ☐Resetting ☐Restoring fluid 	puncture				
	levels					

6 Process interferences, troubleshooting, fault clearance

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a	_	ssessmen to AS 4024	-	Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR16	1	author: Lingong date: 2023.1.1				
	Identific	cation of hazards			Risk evaluation		Risk			on, AS 4024 or ISO or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	Р	pl	Statement
6.1	Hazards associated with all tasks	 ☑ Adjustments ☑ Dismantling /removal of parts, components, devices of the machine ☑ Faultfinding ☑ Isolation end energy dissipation ☑ Recovering from control and protective devices failure □ Recovering from jam ☑ Repairing ☑ Replacement of parts, components, devices of the machine ☑ Rescue of trapped persons ☑ Resetting 	 □ Crushing □ Cutting or severing □ Friction or abrasion □ Impact □ Injection □ Shearing □ Stabbing or puncture 	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks: Refer to AS/NZS 1418.10:2011 clause 5 and manual	AS/NZS 1418.10:2011+ AS 60204.1-2005(+A1) + MSD as reference				OK

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a	Risk Assessment according to AS 4024.1301			Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR162		author: Lingong date: 2023.1.1					
	Identification of hazards			Risk evaluation							ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Ρ	pl	Statement
		Verification of parts, components, devices of the machine									

Risk Assessment according to AS 4024.1301			-	Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR16	author: Lingong date: 2023.1.1			
	Identification of hazards			Risk evaluation				ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement

	Hazards associated with all tasks	☐Cleaning, disinfection	□Crushing ⊠Cutting or	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks:	AS/NZS 1418.10:2011 as reference	OK
			severing				
		Dismantling /removal of parts,	noval of parts, abrasion nponents, ∕ices of the ⊠Impact		Refer to AS/NZS 1418.10:2011 clause 7		
		devices of the machine					
		□Injection □Housekeeping ⊠Isolation end energy dissipation □Dispection □Stabbing or puncture					
			⊠Shearing				
			-				
		Replacement of worn parts					
		Resetting					
		□Restoring fluid levels					
		✓ Verification of parts, components, devices of the machine					

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Risk Assessment according to AS 4024.1301			-	Manufacturer: Lingong Heavy Machinery machine: Mobile Elevated Work Platform serial number: SR1023D, SR1323D,SR162	author: Lingong date: 2023.1.1			
	Identific	ation of hazards			Risk evaluation			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement

8 Pla	acing out of opera	tion, disassemblin	ng, waste dispo	sal					
8.1	Hazards associated with all tasks	 ☑ Disconnection and energy dissipation ☑ Dismantling ☑ Lifting ☑ Loading ☑ Packing ☑ Transportation ☑ Unloading 	Crushing Crushing or severing □Friction or abrasion ⊠Impact □Injection ⊠Shearing Stabbing or puncture	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks: Refer to AS/NZS 1418.10:2011	AS/NZS 1418.10:2011 as reference		OK	